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**Research Article** 

## Review and analysis on digital filter design in digital signal processing

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#### Abstract

This paper provides an extensive examination of recent advancements in designing finite impulse response (FIR) filters and infinite impulse response (IIR) filters, and techniques used in the designing of the digital filter as applied to digital signal processing. It concentrates on three primary categories of FIR filter design techniques: frequency sampling approaches, window-based strategies, and Fourier series methods. The paper evaluates the effectiveness of various FIR and IIR design methodologies, offering insights into the application of nature-inspired optimization algorithms of the designing of digital filters. Additionally, the paper also discusses the neural network techniques used for linear phase FIR filter designs, found to have better performance compared to conventional design methods. The paper also highlights the critical importance of methodical selection when it comes to implementation methodologies and design specifications to achieve efficient circuit implementation.

#### Nomenclature and units

- IIR Infinite Impulse Response
- FIR Finite Impulse Response
- HDL Hardware Description Languages
- kHz Kilohertz

### **1.0** Introduction

Classification of filters are of different types basing on various criteria. They include: finite impulse response digital filters (FIR filters) and infinite impulse response digital filters (IIR filters) [1] [2] [3]. Some signals, especially those obtained from various industrial sensors, rely heavily on maintaining the linear phase features to preserve very important data. When determining the most suitable digital filter type for a given signal, the analysis should be guided by this essential characteristic. Consequently, when linear phase characteristics are essential. FIR filters are preferred due to their higher order and greater complexity. Conversely, if only the frequency response is of importance, IIR digital filters are a more practical choice because they have lower orders, which result in less complexity and easier implementation. Key characteristics of Finite Impulse Response (FIR) filters include linear phase response, it handles higher order filters (more complex circuits), and it is stable [4]. Key characteristics of Infinite Impulse Response (IIR) filters include lower order filters (resulting in less complex circuits), non-linear phase response, and the potential for the resulting digital filter to become unstable. Therefore, a Finite Impulse Response (FIR) filter is a class of digital filter applied in processing signal. The term "finite impulse response" means that the output to input response of the filter has finite duration. In other words, once an input signal is applied, the output of an FIR filter will thus settle to zero for a number of finite samples.



Figure 1: FIR block diagram [5]

The general formula or equation of an FIR filter is as follows equation:

$$y[n] = \sum_{k=0}^{M} h[k] \cdot x[n-k]$$
 (1)

where:

- y[n] is the output signal at discrete time n,
- x[n] is the input signal at time n,
- h[k] are the filter coefficients, and
- M is the order of the filter, representing the number of taps or coefficients.

### 1.1 Designing FIR Filter

FIR filter design requires determining the coefficients of the filter to achieve a desired response frequency. There exist many methods for FIR filter design, and some of the common techniques include; **design methods**; **Windowing** 

**Technique;** here, the desired frequency response is being multiplied by the window function in a time domain to obtain

the filter coefficients. Common window functions include the Hamming, Hanning, and Blackman windows.

## 1.1.1 Advantages of Finite Impulse Response Filters

One of the applications of FIR filters is achieving a linear phase response, which is very important in preserving the phase relationships of signals. This property is particularly valuable in processing of audio and images, they are inherently stable, making their design and implementation more straightforward in this regard, FIR filters offer more flexibility in achieving arbitrary frequency responses, making them suitable for applications with specific and precise frequency domain requirements and FIR filters do not have a feedback loop, eliminating concerns related to stability and potential instability issues that can arise in IIR filters.

#### 1.1.2 Application Considerations include

FIR filters are most preferred in processing audio because they have linear phase features or characteristics, IIR filters may be favored in communication systems where efficiency and real-time processing are critical and **Control Systems**; depending on the requirements, either type of filter may be suitable. Therefore, choosing IIR and FIR filters depends on the specific needs and application. FIR filters are normally used for linear phase and stability are crucial, whereas IIR filters are normally used for computational efficiency in realtime processing and applications with less stringent phase requirements.

## **1.2 Frequency Sampling Method**

This method directly specifies the required frequency response at certain frequency levels. Then we use the inverse Fourier transform of the required frequency response to determine the filter coefficients.

### **1.3** Optimization Methods

Optimization techniques such as the Parks-McClellan algorithm (Remez exchange algorithm) can be used to design FIR filters. The purpose of this method is to reduce the error between the real frequency and the desired frequency responses.

### 1.4 Least Squares Method

Here the errors in the sum of squares are minimized the real frequency response and the required frequency response.

### **1.5 Characteristics of FIR Filters**

They are stable hence linear phase response can be easily obtained, well-suited for applications where a precise control over the frequency response is required. Applications; often used in processing audio, image and communication systems.

# **1.5.1** Infinite Impulse Response (IIR) filter

This is a digital filter used for processing signal. The term "infinite impulse response" reflects that the output to input response of the filter can extend infinitely into the past. The general formula (equation) of an IIR filter is given by:

$$y[n] = \sum_{k=0}^{N} b[k] \cdot x[n-k]n - \sum_{k=1}^{M} a[k] \cdot y[n-k]$$
(2)

where:

- y[n] is the output signal at discrete time n,
- x[n] is the input signal at time n,
- b[k] are the feed forward (numerator) coefficients,
- a[k] are the feedback (denominator) coefficients,
- N is the order of the numerator, and
- M is the order of the denominator

#### **1.6 Design Methods**

The classical design methods for IIR filters include Butterworth, Chebyshev, and elliptic (Cauer) designs, each offering different trade-offs in terms of filter response characteristics. Digital design tools and software often employ optimization algorithms to find coefficients that meet specified design criteria.

#### 1.6.1 Choosing a Digital Filter

The choice between IIR (Infinite Impulse Response) and FIR (Finite Impulse Response) filters depends on the specific requirements of a given application. Both types of filters have advantages and trade-offs, and the suitability of one over the other depends on factors such as filter characteristics, implementation complexity, and application constraints. Here's a comparison of the advantages of each type; efficient implementation IIR filters provides efficient frequency responses with fewer coefficients as compared to FIR filters. This often results in a more computationally efficient implementation.

### **1.6.2** Compact Design

Due to the feedback structure, IIR filters can have a more compact design, especially in applications where a large number of taps (coefficients) would be required for an FIR filter, processing signals on Real-Time; IIR filters are excellent for processing signals on real-time applications where delay is critical and analog Filter Transition: filters can be more easily designed to mimic the transition characteristics of analog filters.

### 2.0 Design of digital filters

This section presents 2D digital filters that have more applications for example image processing and nuclear test detection [6]. It also presents a great problem of scarcity in digital FIR filter design. The attention has been put on designing a filter with majority of coefficient being zero. This has been implemented by designers [7]. The comparative study of several filter designing methods used by researchers for this work. The paper concludes the 2D Finite Impulse Response filter has been designed. This paper recommends that the contents that can be used for any particular application, using some recent technique and low power processor can be designed. [8] This paper explores the escalating expectations of individuals over time for swift and precise information delivery encompassing texts, images, audios, and videos. In response to this demand, the filters accommodating 1D, 2D, and 3D inputs have been employed to process and deliver the desired signals, images, and videos [9]. Consequently, designers have been compelled to devise advanced and intelligent techniques to construct Digital Signal Processing (DSP) systems. Numerous research endeavors have been dedicated to the design of digital filters, focusing on Finite Impulse Response (FIR) and Infinite Impulse Response (IIR) filters. The paper delves into the challenges and issues associated with FIR and IIR filter designs, highlighting evolutionary optimization-based approaches, including techniques inspired by swarm intelligence (SI). The research indicates a notable shift in emphasis from 1D filters to 2D filters, with 53.4% of publications concentrating on 2D input filters compared to 44.6% on 1D input filters. A comprehensive review of research papers reveals a predominant focus on FIR filters. The study also scrutinizes design techniques such as particle swarm optimization based on nature-inspired swarm intelligence. Among the 88 researched papers, 47 pertain to 2D digital filter design, while 41 are associated with 1D filter research.

The document introduces a Digital FIR filter, comprising adders, multipliers, and delay elements [10]. Various methodologies for implementing digital FIR filters using Field Programmable Gate Arrays (FPGA) or applicationspecific integrated circuits (ASIC) have been documented in the literature. The focus of the paper is on diverse approaches to designing the FIR filter using the Xilinx ISE tool. The paper reviews efforts related to the design of digital FIR filters, employing different approaches and detailing implementation results achieved through Xilinx. Xilinx, a software tool for digital circuit design, is instrumental in these endeavors. The document elucidates the use of two common filters, IIR and FIR. While IIR filters are limited to low pass, band pass, and high pass designs due to closed-form constraints, FIR filters lack closed-form design equations, making their design more controllable than IIR counterparts. Additionally, the paper highlights the prevalent use of the micro-programmed FIR filter design approach in existing literature. The main contribution lies in conducting a comprehensive literature review of 8-tap and 16-tap FIR filters. This analysis is presented in tabular form, considering parameters such as minimum period, maximum operating frequency, area, and slice LUTs. A comparison of sequential, parallel, and symmetric digital FIR filter design approaches is conducted. [11] The conclusion drawn from comparing review papers indicates that the Wallance tree and Vedic multiplier-based design of digital FIR filters exhibit lower delay and increased operating frequency. However, it comes at the cost of increased area. Booth has moderate delay but it decreases the partial products that gives the design of highspeed digital FIR filter. DA based approach has a limitation

of delay [12]. Therefore the paper briefly explains the Finite Impulse Response filter design in VHDI.

This offers a detailed explanation and comparison between IIR (Infinite Impulse Response) Filters and FIR (Finite Impulse Response) Filters, outlining the steps involved in designing a filter. It presents a characteristics comparison of these filters and elucidates the respective advantages. FIR Filters are favored over IIR Filters due to their linear phase response and non-recursive nature, whereas IIR filters are recursive. FIR filters are designed to achieve a linear phase and can precisely maintain linear phase, representing a significant advantage over IIR filters. Typically, IIR filters can meet specified requirements with a much lower filter order than a corresponding FIR filter [13]. IIR filters typically demand significantly less computation than an equivalent FIR filter, especially when dealing with narrow transition bands. FIR filters rely on linear phase characteristics, whereas IIR filters are suitable for applications that do not necessitate linearity. The high computational efficiency and shorter delays associated with IIR filters contribute to their popularity as an alternative. It then compares how well the Differential Evolution (DE) algorithm performs in comparison to a genetic algorithm (GA) when used for digital Infinite Impulse Response filter design. The DE algorithm is defined as a novel heuristic approach that offers advantages such as the capability to identify the true global minimum in a multimodal search space, quick convergence, and the use of a minimal number of control parameters [14].

In another development, the use of embedded System on Chip (SoC) solutions in implementing digital filtering applications efficiently using modern Field Programmable Gate Arrays (FPGAs) was presented. It explores different architectures for digital filters and compares them with LMS algorithms implemented in the FPGA fabric to determine the optimal system architecture . The paper highlights the benefits of using embedded SoC solutions in wireless communication, such as several accesses, high rate of data transmission, effective modulation schemes, consumes less power, and low interference. Digital filters are discrete-time systems used for filtering arrays and sequences obtained by sampling input analog signals. The paper classifies numerous IIR filter design methods into three types: design using analog prototype design digital filter, using frequency transformation, and computer-aided design [15]. It also addresses the difficulties associated with summing multiple transfer function sections in fixed-point IIR digital filters, attributing these challenges to the non-linear nature of the summation process. The paper underscores the significance of meeting frequency response specifications in IIR filter design and presents various approaches to achieve this, encompassing analog prototype filter design, transformer of digital frequency, and CAD.

This outlines a method for optimizing an FIR digital filter across software and hardware levels, with a specific focus on design methodology, structure selection, and the efficient utilization of hardware resources. Through a comparison of various window design methods, the study determines that the Kaiser window is particularly advantageous, as it achieves a sharp cut-off and minimal main-lobe width, rendering it a preferred option [16]. The Direct-Form structure approach is identified as a simpler and more performance-effective choice compared to other common filter structures. This approach yields advantages such as low cost, reduced area, and improved resilience against quantization errors. The paper explores the impact of quantization on frequency response by systematically decreasing the number of bits in each coefficient, resulting in decreased area and enhanced speed. The design is implemented using computer-aided design (CAD) tools, employing the behavioral level design method. The document introduces a novel design methodology for optimizing FIR digital filters, covering key aspects for hardware realization, including efficient design methodology, structure selection, and algorithms aimed at reducing arithmetic complexity.

The importance of digital FIR filtering in various applications such as sonar signal processing, military radar signal processing, sonar signal processing, missile guidance, navigation and secure communications [17].It emphasizes that digital filters provide performance characteristics that are challenging to attain with analog filters and can be conveniently adjusted through software control. The document discusses the utilization of DSP systems, Simulink, MATLAB, and the Xilinx System Generator tool used for designing and implementing the FIR filters. It clarifies that an FIR filter is created using delays, multipliers, and adders to generate the filter's output, and the filter length and coefficients are chosen through specific filter design procedures. The paper additionally incorporates experimental findings from a 6-tap FIR filter design, illustrating the input signal with noise and the resulting signal without noise [13].

The use of optimization systems, includes genetic algorithms and artificial neural networks, in digital filter design [18]. The advantages of using optimization techniques in digital filter design, such as meeting specific specifications and improving signal quality. This emphasizes the importance of optimization techniques in finite impulse response filter design, because of easy design and stability. The section also discusses the use of neural network techniques for designing linear phases of FIR filters, which have better performance compared to conventional design methods. The paper discusses electronic filters, digital filters, and analog filters which are classified as signal processing filters. The document describes a filter as a tool employed to eliminate undesired segments of a signal, referring to this elimination process as filtering. Finite Impulse Response filters stand out for their straightforward design, stability, and linear phase characteristics, making them appealing for various applications. Implementation of Finite Impulse Response filters is done with known delay tap number and computation coefficients, and they do not have feedback paths, ensuring stability.

This includes the design technique of the filter used in power consumption measurements, mentioning six different filter design techniques [19]. The researchers used the direct form-I realization type for both IIR and FIR filters due to its userfriendly usage. Gaussian noise was used as the noise model in the study with the help of measure of dispersion. The researchers compared the unfiltered and filtered results to evaluate the filter performance.

There is employment of diverse stochastic search techniques, including the Genetic Algorithm (GA), Particle Swarm Optimization (PSO), and Differential Evolution (DE), for the purpose of digital filter design. It cites a study that outlines the development of an optimal FIR digital filter through the utilization of a computational intelligence-driven optimization algorithm. The paper delves into the creation of low-pass filters with PSO variants. Furthermore, it highlights an effective and precise linear phase FIR filter design achieved through an opposition-based Harmony Search algorithm. Additionally, the paper discusses the application of Differential Evolution Particle Swarm Optimization (DEPSO) in the realm of digital filter design [20]. The paper provides a comparative examination of the magnitude response in published findings, specifically comparing the low-pass filter outcomes achieved through SIMBO-GA, DEPSO, and GLPSO DVN.

This focuses on the digital filter design evaluation and analysis of harmonics in power systems, specifically addressing the importance of harmonic reduction for maintaining power quality limits recommended by standards. It discusses the usage of digital filters such as FIR and IIR filters for controlling harmonic alleviation problems and improving power quality. The paper also mentions the impact of harmonic currents on cable losses, emphasizing the need to know the harmonics specifications for designing filters to reduce their effects. It highlights the use Fourier techniques for frequency domain harmonic analysis in order to obtain V-I frequency spectra. The paper briefly mentions the use of window methods, such as Rectangular, Bartlett, Blackman, Hanning, Kaiser, and Hamming, for spectral analysis and filter design. It also mentions the realization structure of IIR filters and their implementation in adaptive filtering applications. In contrast, IIR filters emulate the behavior of traditional analog filters, incorporating feedback. They require fewer coefficients than FIR filters and find applicability in adaptive filtering scenarios. The paper notes that digital FIR filters are well-suited for data transmission and image processing, while IIR filters are employed in highspeed and low-power communication transceiver systems.

The document briefly touches on types of IIR filters, such as Butterworth, Chebyshev, and Elliptic. Overall, it provides an overview of the application of digital filters, including FIR and IIR filters, in power systems to address harmonic issues. Furthermore, the paper outlines distinctions between IIR and FIR filters, noting that IIR filters lack phase response and phase distortion, are non-stable, and operate recursively, whereas FIR filters exhibit a linear phase response, are always stable, and operate non-recursively. IIR filters are associated with more quantization noise, demand less storage, and find application in graphical equalizers for digital signals, while FIR filters are employed in speech processing, correlation processes, and data transmission, featuring less quantization noise and requiring more storage.

#### **2.1 MATLAB simulation and fdatool**

This document showcases the application of a Finite Impulse Response (FIR) digital filter, DSP program, fdatool, window function, and MATLAB simulation [21]. FIR filters find extensive use in digital communication and digital signal processing systems. The paper provides an examination of the FIR filter's principles and emphasizes the importance of selecting an appropriate window function to truncate the impulse response. The design process involves utilizing the fdatool tool to achieve a unit impulse sequence through MATLAB simulation. The paper outlines design methods within the MATLAB environment. By carefully choosing parameters and employing the window function method for simulating an FIR band-pass filter, the results demonstrate the varied performance of the designed FIR filter. The method and process employed are highly efficient, ensuring the FIR filter's accuracy, stability, and reliability. In conclusion, the paper summarizes the design and analysis of FIR filters in the MATLAB environment. It highlights the convenience, speed, and accuracy afforded by the MATLAB signal processing toolbox in designing digital filters to meet stringent linear phase requirements. The FIR filter's widespread application in DSP systems is attributed to its strict linear phase characteristics.

This examines the impact of a digital filter using MATLAB, with a specific emphasis on crafting a FIR filter through the window function utilization, frequency sampling, and convex optimization methods [22]. The paper also discusses the creation of a band-stop filter with equiripple characteristics, achieved through the Remez function. The FIR filter's response is defined by both a system function and an impulse response. The paper highlights the adoption of a rectangular window as the most basic choice for FIR filter design.

### 2.2 Analysis of approaches

This explores various approaches employed by different authors in their research related to digital filters. It places particular emphasis on the hardware implementation of a 64Tap IIR filter using both fully parallel and partially serial design architectures on an FPGA platform [23]. The authors utilize design tools to translate design specifications into hardware descriptive languages (VHDL and Verilog) for streamlined circuit definition. The research centers on the comparative evaluation of hardware synthesis outcomes between these two architectural approaches, considering area utilization and the number of multipliers. Notably, the partially serial architecture emerges as the superior choice, as it efficiently combines the advantages of both serial and parallel designs, resulting in enhanced overall performance. Additionally, the paper highlights the critical importance of methodical selection when it comes to implementation methodologies and design specifications to achieve efficient circuit implementation. This also discusses various methods employed in the design of different filters, which encompass; Field Programmable Gate Array (FPGA) represents an IC that is programmable and customizable to cater to the specific needs of end-users. FPGAs have gained prominence due to their robust performance and efficiency across various domains. They can accommodate millions of gates, offering additional functionalities like memory blocks and DSP units. Furthermore, FPGAs support parallelism, enabling multiple processes to occur concurrently on a single chip. This feature not only enhances performance but also reduces time-tomarket for new applications. FPGAs are programmed using hardware description languages (HDL), such as VHDL and Verilog. They are particularly well-suited for applications that demand high throughput and cost-effective implementation. FPGAs encompass various components like logic gates, registers, programmable logic blocks, interconnects, multipliers, and sometimes CPUs, collectively forming a versatile FPGA chip capable of performing a wide array of operations. Their reliability, efficiency, and adaptability make them a popular choice across diverse applications. Impulse Response Filter Design Simulation: This method entails transforming digital filter specifications into those of a prototype low pass filter. This transformation facilitates the Transfer Function H(s) derivation for the prototype low-pass filter. The study is focused on the design intricacies of a 64 IIR Butterworth filter with specific sampling frequencies set at 48 KHz and cut-off frequencies at 10.8 KHz [24].



Figure 2: Block diagram of FPGA Internal Configuration [23]

Figure 2 shows the signal flow from one module to another and internal modules within the FPGA.

The Filter Design can be represented diagrammatically in figure 3 below.



Figure 3: Representation of Infinite Impulse Response [25]

#### 2.2.1 Hardware Synthesis

Hardware synthesis plays a pivotal role in the efficient implementation of hardware. This aspect involves selecting the appropriate methodology and architecture, which significantly impacts the efficiency of the design. The paper delves into the hardware synthesis of a 64-Tap IIR filter, comparing two design architectures: fully parallel and partially serial. The results of this hardware synthesis comparison reveal that the partially serial design architecture is superior, utilizing only 10% of the available area and 12 multipliers, in contrast to the fully parallel architecture's 67% area utilization with 20 multipliers. The choice of the partially serial architecture is attributed to its capacity to combine the strengths of both serial and parallel designs, resulting in improved overall performance. This architecture uses 28% fewer multipliers compared to the fully parallel approach, enhancing efficiency in terms of area, speed, and cost. Hardware synthesis is identified as a critical factor in determining implementation methodology and achieving optimal performance, particularly in FPGA-based circuits.

#### 2.3 **Optimization Algorithms**

These offer an in-depth examination and evaluation of diverse metaheuristic approaches applied in the creation of optimal digital filters. These filters encompass both types of IIR and FIR filters with the utilization of optimization-based methods like Swarm Intelligence (SI) and various other techniques [26]. The paper incorporates a parallel genetic algorithm implementation in the creation of FIR filters featuring finite word length (FWL) and signed-powers-of-two (SPT) coefficients. It also explores the utilization of Ant Colony algorithms to address optimization challenges associated with the design of IIR filters.

Furthermore, the document emphasizes the integration of nature-inspired optimization algorithms in the overall process of digital filter design. Additionally, it delves into the utilization of the Grasshopper Optimization Algorithm (GOA) for the development of Linear Phase FIR filters and examines various nature-inspired optimization algorithms applied to the design of fractional-step low pass Butterworth filters [27].

The evaluation of IIR filter design employs the Particle Swarm Optimization (PSO) method. It contrasts the effectiveness of the PSO method with that of the genetic algorithm (GA) and immune algorithm (IA) concerning convergence speed and filter performance [28]. The PSO algorithm is an adaptive method inspired by a socialpsychological metaphor. It serves as a versatile and robust population-based stochastic search or optimization technique, capable of handling non-differential objective functions. Infinite Impulse Response (IIR) filters, as digital filters with feedback, are recursive digital filters and have been extensively studied and optimized, initially for analog filters. Due to their stability, linear phase, and ease of realization, IIR filters find wide applications in signal processing. Other scholarly works have delved into the design and optimization of IIR digital filters using various methods, including the least power error criterion, conicquadratic-programming updates, semi-definite programming, and adaptive simulated annealing.

#### 2.4 Multi rate Signal Processing

This incorporates a comparison of speech signals utilizing various windowing techniques like Hamming, Hanning, and Blackman. It also examines the effectiveness of Hamming, Hanning, and Blackman windows in the creation of low-pass and high-pass FIR filters through MATLAB. This introduces a strategy for speech signal analysis employing Fourier transforms and Linear Predictive Coding (LPC). Additionally, it concentrates on a low bit-rate speech coder using a sub-band coding technique, along with comparing correlation values between clean speech signals and the same signals after introducing high-amplitude noise [29]. The design and implementation of FIR and IIR filters for speech signals using multi rate signal processing are also discussed in the paper.

### 2.5 Fast Fourier Transform

The transform is used on designing an efficient fast 2D digital filter using FFT [30]. The execution of the 2D filter involves the application of forward and inverse one-dimensional discrete Fourier transform (1D DFT) equations. The objective of the paper is to attain efficient performance in filtering operations and minimize processing time through the implementation of the 2D digital filter. A thorough examination conducted by Akhilesh Gotmare et al. (2017) explores the utilization of structural research for system identification and the design of digital filters, encompassing adaptive filters and swarm computing approaches. The document highlights the significance of digital filters in various applications, including those in two-dimensional contexts, and notes the substantial body of literature dedicated to this subject.

# 2.6 Analog to Digital Mapping

This explores the creation of Infinite Impulse Response (IIR) digital filters through the application of analog-to-digital mapping techniques [31]. The paper underscores that Infinite Impulse Response (IIR) filters rely on both input data and past output values, sharing similarities with analog filters. It introduces a straightforward computer-aided design approach for crafting IIR digital filters, accompanied by a graphical user interface (GUI) framework for the design process. The GUI is noted to significantly aid in the IIR digital filter design. A difference between the results got from the proposed method and the MATLAB filter design toolbox illustrates the efficiency of the proposed algorithm [31]. The paper delves into the stability of IIR filters using pole-zero plots and mentions that upcoming research will focus on high-pass and band-pass filters. It is structured into sections covering aspects of IIR digital filter design, analog-to-digital mapping, the suggested GUI framework, simulation results, and a conclusion with future prospects.



Figure 4: GUI block diagram for filtering audio signal [31]

### 3.0 Findings

The review highlights the Nature-inspired optimization algorithms are effective in digital filter design, particularly Linear phase FIR filters outperform for FIR filters. traditional methods, highlighting their potential for improved performance, Strategic selection of implementation methodologies and design specifications is crucial for efficient circuit implementation, Different design strategies for digital FIR filters, such as: Wallace tree and Vedic multiplier, result in: Reduced delay, Enhanced operating frequency, Increased area: Booth design, results in: Moderate delay, Reduced partial products, High-speed digital FIR filters. FIR filter design techniques are explored for avionic applications, highlighting their potential for use in this field. Carry look-ahead (CLA) multiplier modification is analyzed as a potential approach for FIR filter design.

### 4.0 Conclusion

The review evaluates the effectiveness of various FIR and IIR design approaches, highlighting the utilization of natureinspired optimization algorithms in the realm of digital filter design. Notably, the study reveals that linear phase FIR filters, outperform traditional methods. The strategic selection of implementation methodologies and design specifications is crucial for achieving efficient circuit implementation. Different digital FIR filter design strategies, such as those employing Wallace tree and Vedic multiplier, are explored, resulting in reduced delay and enhanced operating frequency but increased area. Conversely, the Booth design introduces moderate delay, reduced partial products, and consequently, high-speed digital Finite Impulse Response filters.

Furthermore, the paper thoroughly examines FIR filter design techniques, implementation, and performance evaluation specifically for avionic applications. Additionally, it delves into the analysis and FIR filter design utilizing a carry look-ahead (CLA) multiplier modification.

### 5.0 Future work

Additional research opportunities lie in exploring the application of nature-inspired optimization algorithms within the realm of digital filter design, specifically emphasizing IIR and FIR filters. Investigation of the optimization of linear phase FIR filters uses neural network techniques and compares their performance with alternative design methods that warrants further exploration. Future studies should prioritize the development of more efficient implementation methodologies and design specifications to enhance circuit implementation efficiency. Additionally, there is potential to assess the performance of the Differential Evolution (DE) procedure in comparison to other optimization algorithms, such as genetic algorithms (GA), particularly in the digital IIR filter design. In the context of avionic applications within digital signal processing (DSP), research avenues include the design and analysis of Finite Impulse Response (FIR) filters. Further investigation is needed to understand the impact of quantization on the frequency response of digital filters and to develop techniques mitigating its effects. Lastly, future studies can concentrate on formulating generalized design frameworks for IIR digital multiple notch filters, aiming to overcome existing limitations and broaden the array of available options.

#### 6.0 **Recommendation**

Deliberate choice of implementation methodologies and design specifications is crucial for achieving effective circuit implementation. Employing optimization algorithms inspired by nature, such as neural networks, genetic algorithms, and swarm intelligence, can significantly enhance the performance of linear phase Finite Impulse Response filters compared to conventional design methods. Further exploration through research is advisable to uncover the broader applications of optimization algorithms in digital filter design. It is recommended to investigate the impact of quantization on frequency response, as reducing the number of bits in each coefficient may result in decreased area and improved speed. A promising direction for future research involves proposing the development of comprehensive design frameworks for IIR digital multiple-notch filters.

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